



Combining Geometric Constraints with Physics Modeling for Virtual Assembly using **SHARP**

Dr. Abhishek Seth Dr. Judy M. Vance* Dr. James H. Oliver
Virtual Reality Applications Center
Mechanical Engineering Department
Iowa State University

*Program Director, Engineering Design
National Science Foundation

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Outline

- Motivation
- Background
- Initial Approach
- Physical Constraint Simulation
- Geometric Constraint Modeling
- Case Studies
- Summary & Future Research



What is Virtual Assembly ?

The ability to assemble CAD models of parts using a three-dimensional immersive user interface and natural human motions



Virtual Assembly at C6 in VRAC¹

¹ Photo courtesy: Chang-Eun Kim

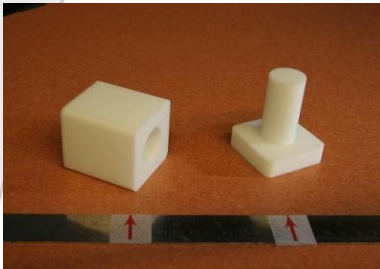


Motivation

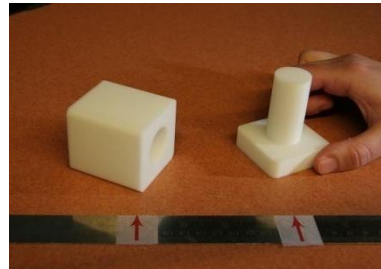
- Accounts for human-interactions in a simulation
- Faster identification of problems in the design
- Faster product development
- Time & cost savings
- Training assembly workers
 - Offline training
 - Capture expert assembly methods from experienced workers to guide training
- Collaborative assembly



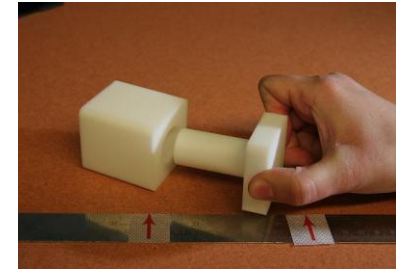
Sample Assembly Task



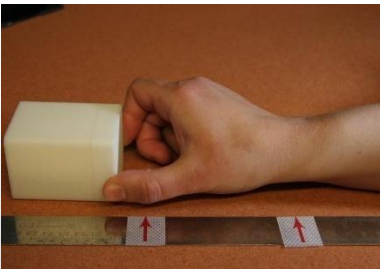
Realistic
Representation



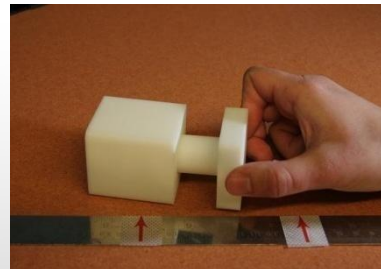
Tactile Force Feedback
Depth Perception



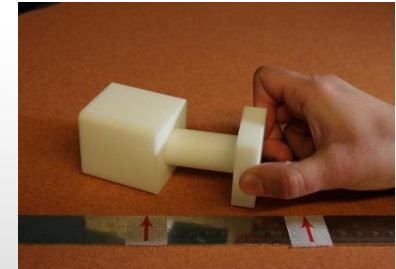
Dexterous & Intuitive
Manipulation



Realistic Part Behavior



Realistic Part Behavior
Collision + Tactile force feedback
Precise Part Manipulation



Simulating Physical
Constraints



Previous Research in Virtual Assembly

Positional Constraints (Snapping)

- Kuehne, R. et al., 1995
- Carpenter, I.D. et al., 1996

Geometric Constraints

- Jayaram, S. et al. VADE, 1999
- Marcelino, L. et al., 2003
- Wan, H. et al., MIVAS, 2004
- Jun, Y. et al., 2005

Physical Constraints

- McDermott, S. & Bras, B., HIDRA, 1999
- Kim, C-E. & Vance, J.M., NHE, 2003
- Seth, A. & Vance, J.M., SHARP, 2006

Physical + Geometric Constraints

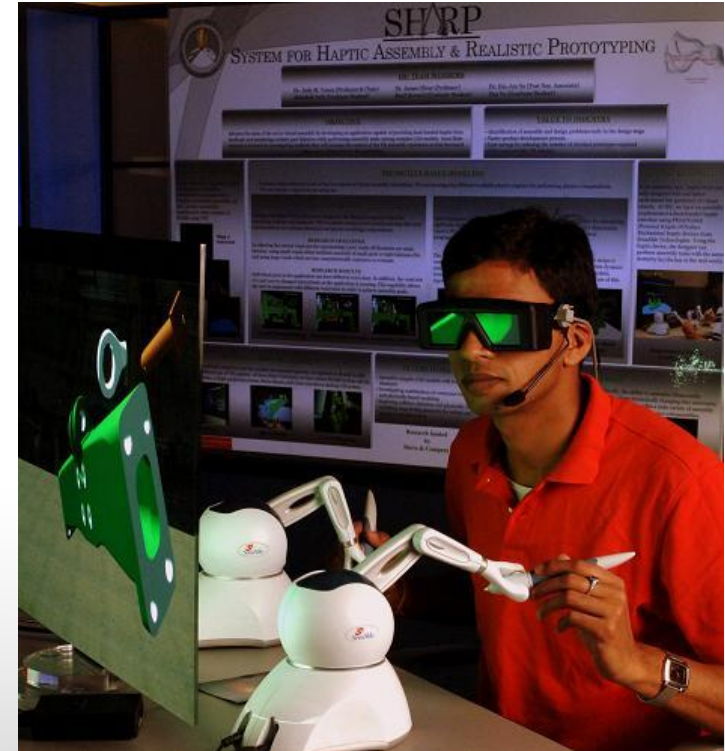
- Wang, Y. et al., VADE, 2001



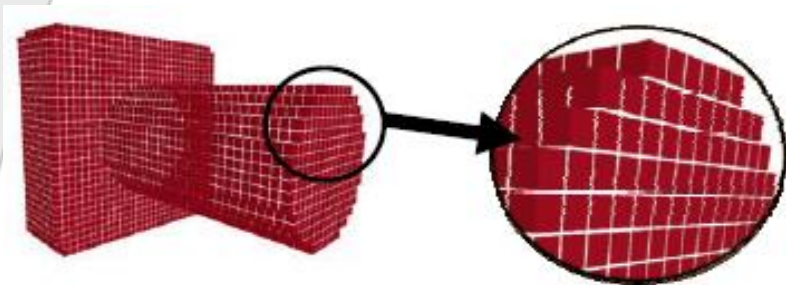
SHARP

SYSTEM FOR HAPTIC ASSEMBLY & REALISTIC PROTOTYPING

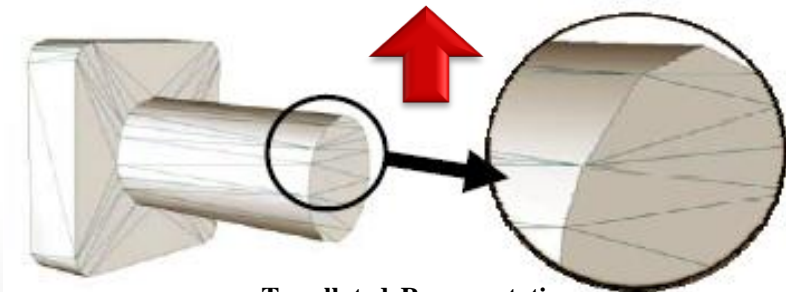
- Collision detection
- Physical constraints
- Dual-handed haptic interface
- Complex CAD model assembly
- Subassembly support
- Swept volumes
- Network communication
- Portable to different VR Systems



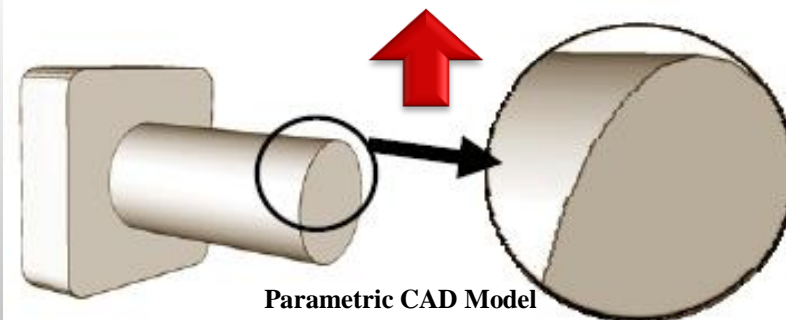
Physics-based Modeling in SHARP (2006)



Voxelized Representation

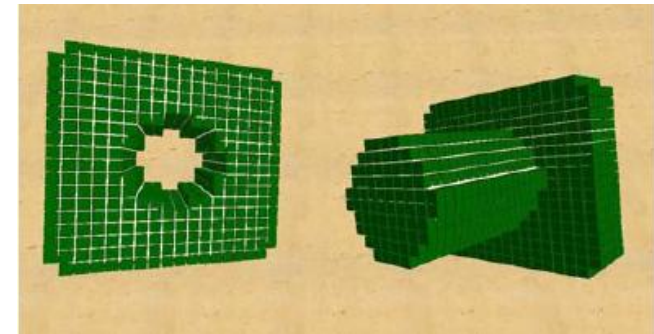


Tessellated Representation



Parametric CAD Model

Voxel, tri-mesh and B-Rep representations of a model



Voxel Model Representation for Pin & Hole Model

• Limitations

- CAD model approximation using voxels
- Low clearance assembly not possible
- System insensitive to features smaller than voxel size
- Large and small part assembly not possible
- High memory & computation requirements
- Limited number of parts in the environment

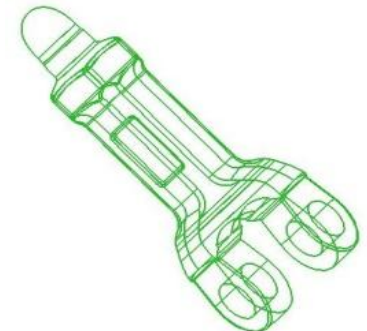


B-Rep Based Physical Constraints

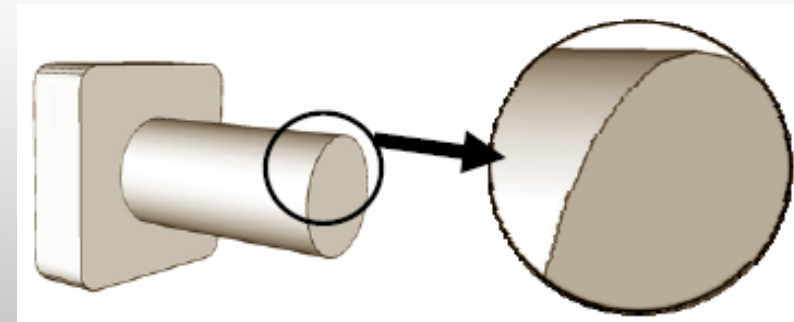
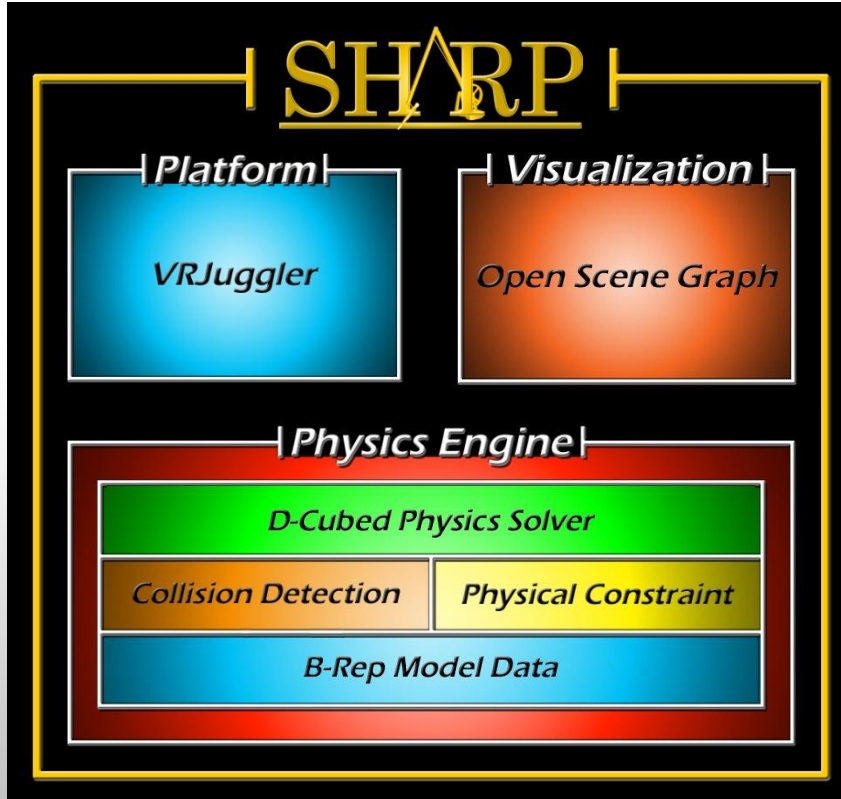
- Precise CAD model representations (B-Rep)
 - Collision detection
 - Physics-based modeling



Graphic Model



B-Rep Model

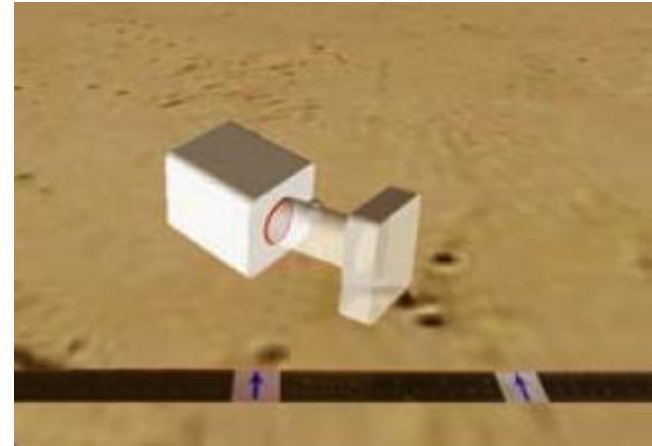
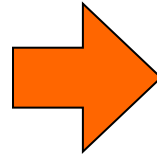
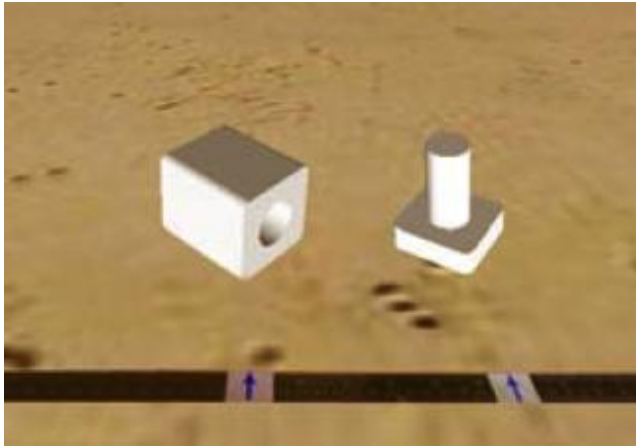


Parametric model representations in SHARP



B-Rep based Physical Constraints

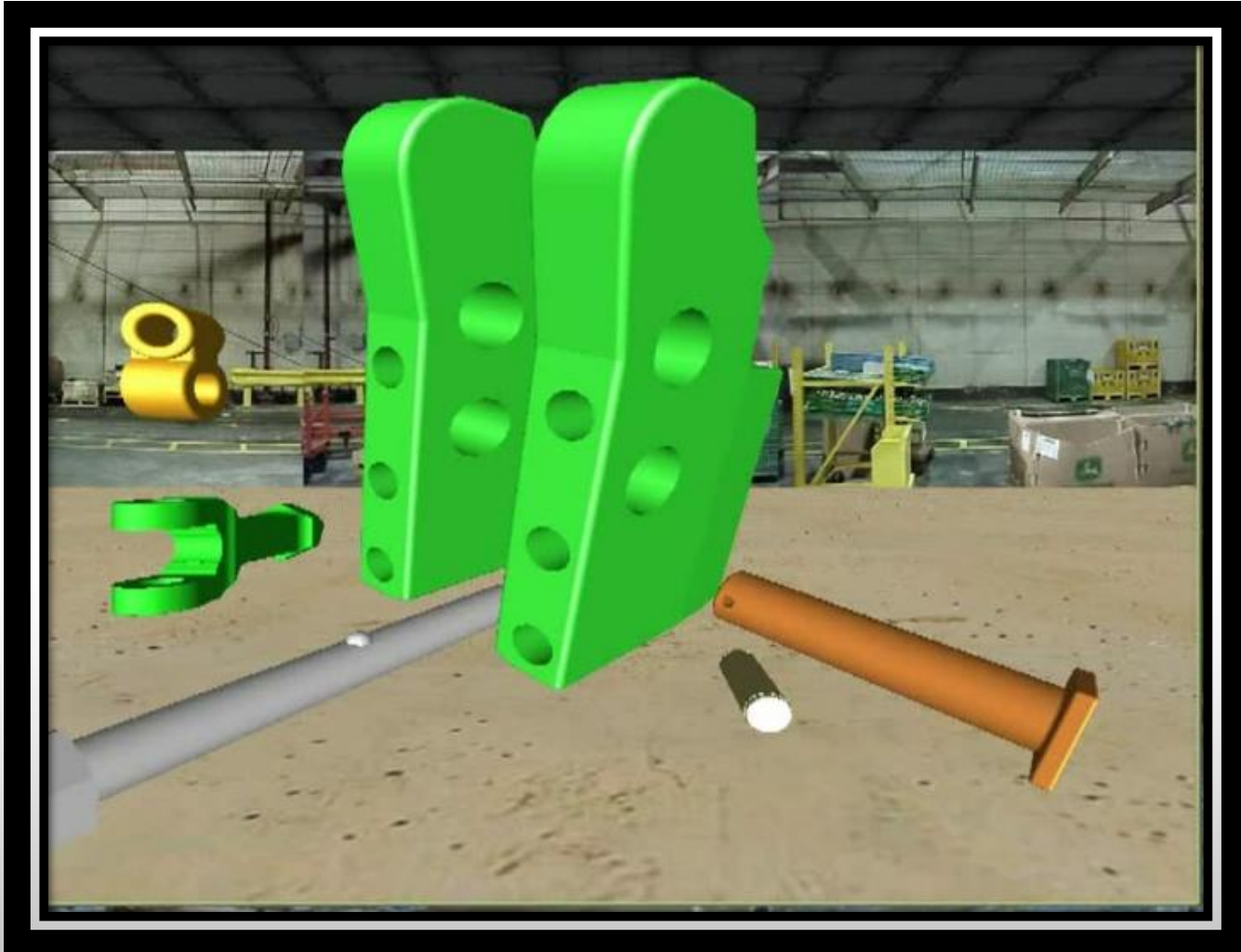
- Case 1 - Collision Only



- Case 2 – Collision + Physical Constraints
 - Successfully simulate realistic part behavior
 - Difficult to assemble low clearance parts with very small clearance
 - Precise part movements in virtual environment can't be achieved



Physical Constraints during Assembly





Constraint-Based Modeling

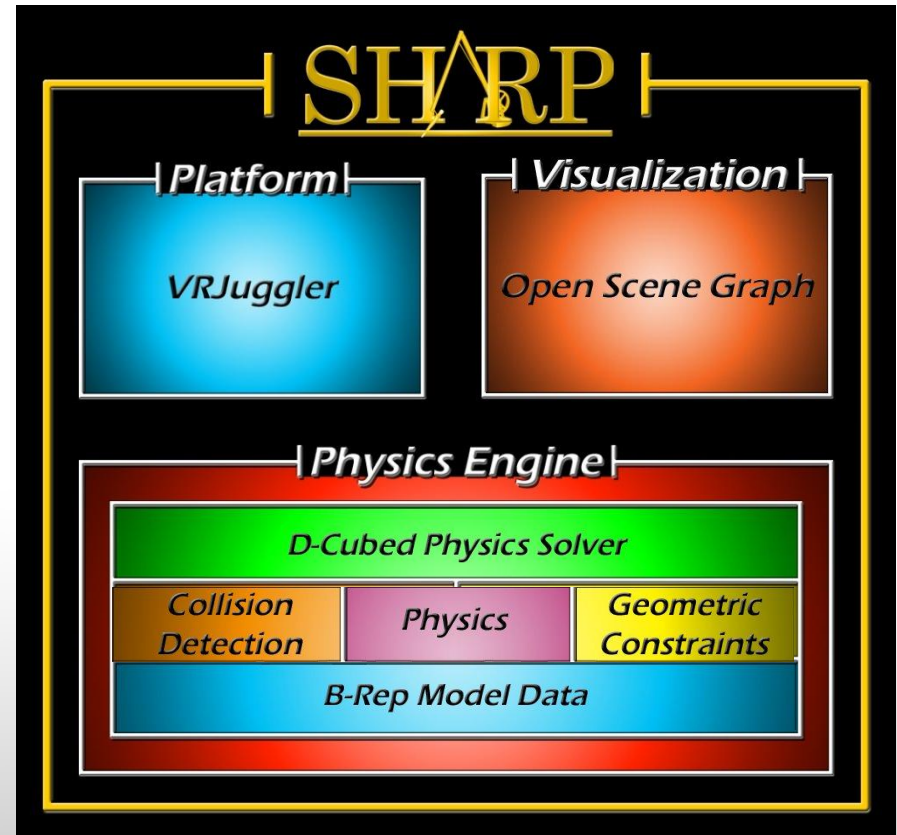
- Uses predefined relationships among geometric features
- Limits degree-of-freedom of a part
- Simplifies assembly operation

	Constraint-Based Modeling	Physics-Based Modeling
Low Computation Load	X	
Precise Part Movement	X	
Prevent Part Interpenetration		X
Realistic Behavior Simulation		X



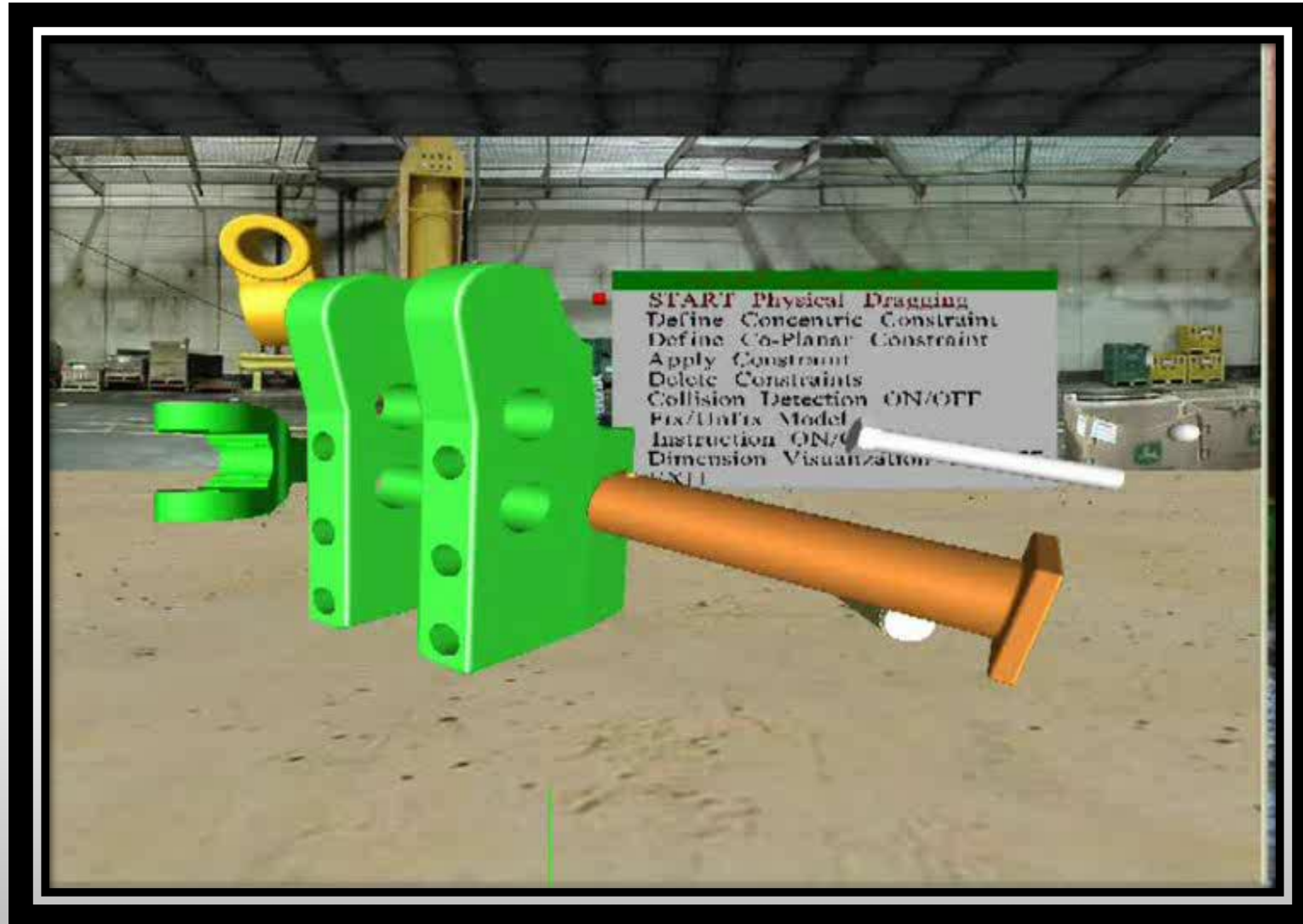
Combining Physical & Geometric Constraints

- Constraint Module
 - Define geometric relationships
 - Precise part manipulation
- Voice Module
 - Voice recognition
 - Feedback
- Hybrid Approach
 - Collision detection
 - Physical constraints
 - Geometric constraint-based modeling





Assembly using Hybrid Approach

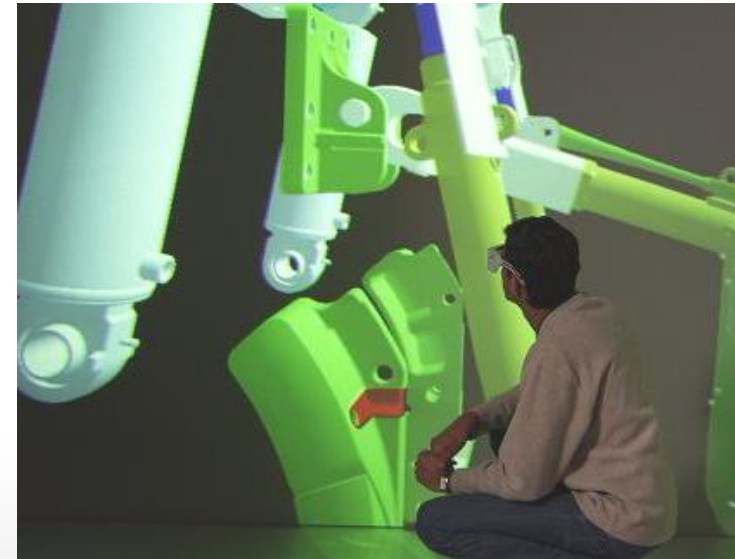


- START Physical Dragging
- Define Concentric Constraint
- Define Co-Planar Constraint
- Apply Constraint
- Delete Constraints
- Collision Detection ON/OFF
- Fix/Unfix Model
- Instruction ON/OFF
- Dimension Visualization
- EXIT



Conclusions & Future Work

- A hybrid approach facilitates realistic simulation of manual assembly tasks in virtual environments
- SHARP system demonstrates
 - Realistic part behavior & interaction
 - Highly accurate collision/physics responses
 - Runtime geometric and physical constraints
 - Access to accurate parametric data in VR
- Future Work
 - Automatic constraint recognition
 - Haptic rendering while preserving simulation accuracy



SHARP running in a six-sided CAVE System



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Thank You !